



Installation Instructions **EUROFLEX®** Elastic Pavement Blocks

1 Substructure

1. The substructure must be frost-stable and level. The pavement blocks can be installed directly over firmly compacted, stable-bearing substructures. The best substructures are level beds of stone chippings (aggregate size: 0 - 7 mm, water-permeable) or lean concrete.

2. If the substructure is an existing paved surface (e.g. concrete or asphalt), level off any uneven spots (e.g. using stone chippings with aggregate size 0 - 3 mm). If heavy traffic is expected on the installed surface, glue the elastic pavement blocks together and/or to the substructure.

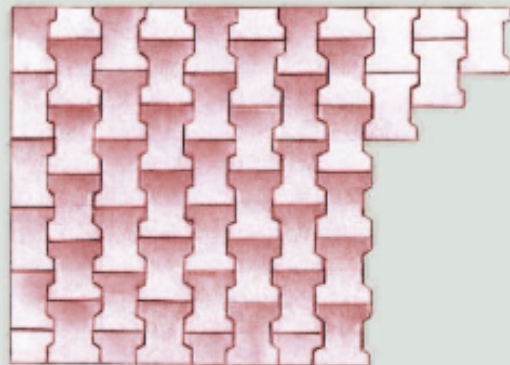
3. Take care to provide sufficient slope or water permeability of the substructure to ensure water drainage. If the substructure is not water-permeable, a slope of 1 % and sufficient take-off drains are required.

4. If required by the surrounding surface, install EUROFLEX® Lawn Edging, glueing together adjacent edging elements.

5. Take care that the substructure is at the correct level (i.e. desired pavement surface level minus thickness of the installed blocks).

2 Installation of Blocks

1. Start installation with a starter block in a corner of the edging around the area to be surfaced. Install the first row of blocks up to the edge limitation on the other side



1.59m = 35 BLOCKS

2. Start the second row with a half block and continue with full blocks as shown in the illustration above. Fit the blocks closely together, taking care to prevent stone chippings from entering the joints between them.

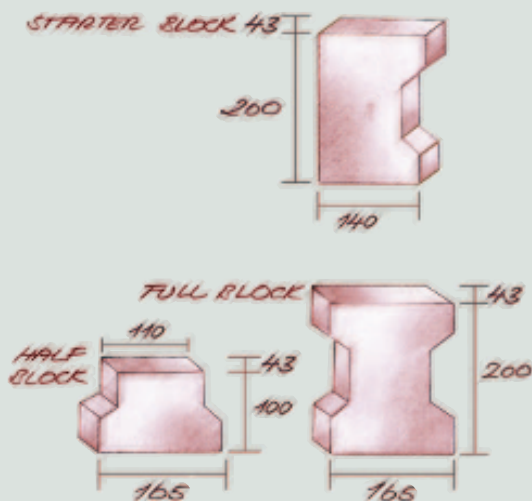
3. Be sure to glue all starter blocks and half blocks with the adjacent blocks and/or the edging.

! To avoid colour variations due to differences in sunlight exposure, leave the UV protection film on the products as supplied until just prior to installation.



4. When installing around existing playing equipment or within nonuniform-shaped perimeters, cut blocks appropriately and glue to adjacent blocks and/or the substructure. The blocks are easy to cut using a low-speed sabre saw (blade for wood/medium-sized teeth) or a carpet knife in conjunction with a steel straightedge.

5. Installation over curved surfaces, depressions or contours with radii of curvature between 4 m and 8 m requires use of half blocks in appropriate quantities. Install as described above within edge trim enclosure, e.g. EUROFLEX® Lawn Edging.



3 :: Glueing Instructions

Required quantity of glue: 1 cartridge (310 ml) for every 3 - 4 m of joint length glued.

Type of glue: elastic 1-component polyurethane adhesive cement
 e.g. Ottocoll P 83 and Ottocoll M 500
 (Otto-Chemie, Fridolfing/Germany, Tel. +49-(0)8684-908-0)

Other purchasing sources: specialist retailers or your nearest KRAIBURG representative.

1. Preparation: The surfaces must be clean, dry and free of grease. Check adhesion to and compatibility with plastic and painted surfaces before installation.

2. Glueing: Apply adhesive cement from application pistol onto the substrate. The required layer thickness is dependent on the materials being joined. Within 10 minutes, put the upper material in place and apply contact pressure. Due to the pasty consistency of the cement, we recommend maintaining contact pressure until curing is complete. The required curing time is dependent on the layer thickness and the humidity of the ambient air.